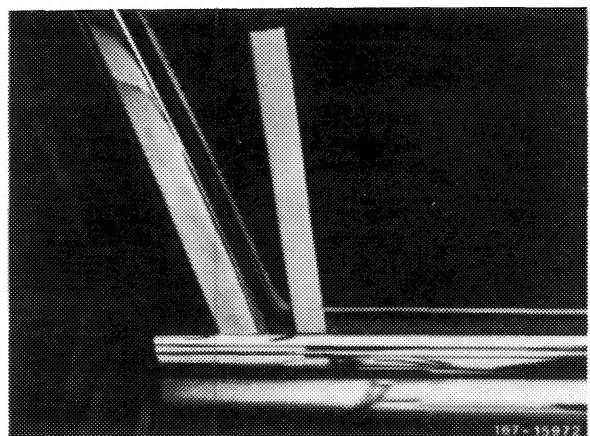
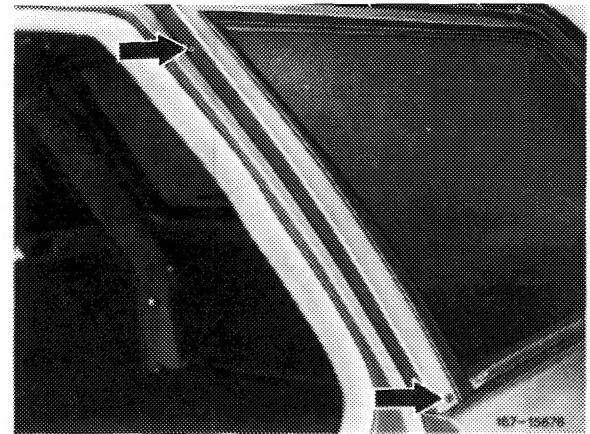


Removal

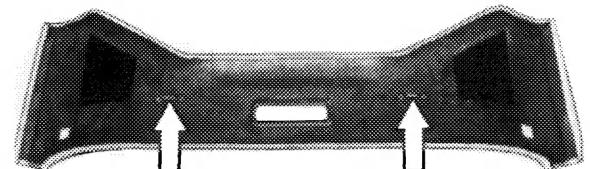
- 1 Force off trimstrip laterally on window sill in outward direction.



- 2 Unscrew fastening screws for sheet metal frame of quarter window.

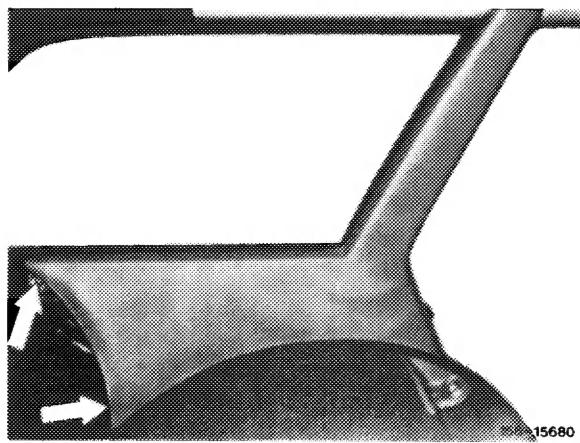


- 3 Remove paneling on rear roof frame (68-447).



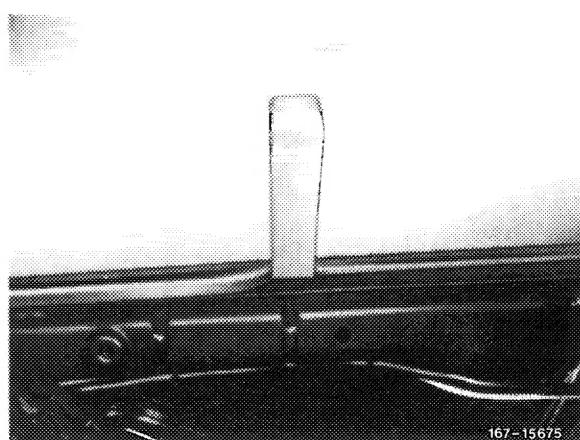
168-15678

4 Remove side paneling in range of rear center pillar (68-475 or 476).



15680

5 Push rubber frame of quarter window from inside over groove by means of a plastic wedge and remove glass in upward direction.

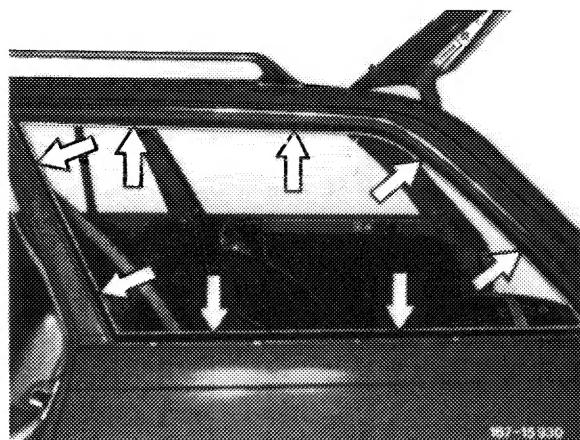


167-15675

Installation

6 Force MB-window sealing compound into groove of window cutout.

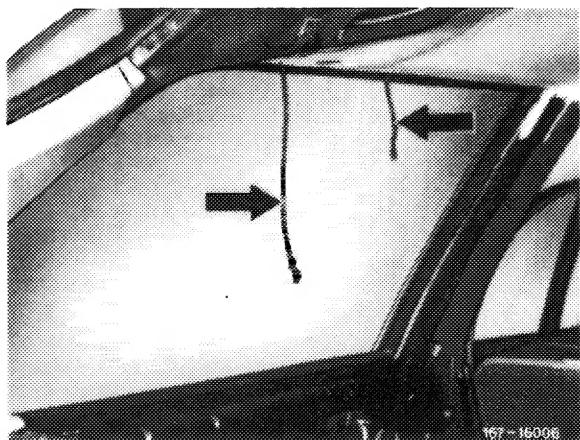
Note: Prior to the installation of the quarter window, first fasten sheet metal frame and then the trimstrips in the rubber frame.



167-15930

7 Install quarter window with installation cord.

8 For further installation proceed vice versa.



167-16008